

Fits: 12/20GA Mossberg 500/535/590/835, Remington 870, Winchester 1200/1300, Maverick 88

Thank you for purchasing one of Advanced Technology Inc.'s SHOTFORCE COMPONENTS!  
Please fill out the enclosed Unconditional Lifetime Warranty card and mail it within 30 days of purchase.

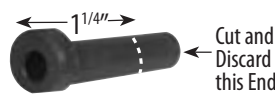


### MOSSBERG 500/590/835, REMINGTON 870, WINCHESTER 1200/1300, MAVERICK 88 INSTALL

**MAKE SURE YOUR SHOTGUN IS UNLOADED BEFORE STARTING!**

#### TO REPLACE BUTTSTOCK

- STEP 1** Remove the existing recoil pad from your shotgun stock by unscrewing the two (2) Phillips head screws in the rear of the pad.
- STEP 2** Use a long flat blade screwdriver to remove the stock bolt from the inside of the opening in the rear of the stock.
- STEP 3** Select the adapter for your shotgun. **The Mossberg & Maverick require no adapters.** Remington, Norinco & Winchester adapters are marked.
- STEP 4** Select the rear spacer. Remington has 2 spacers for a long or short stock bolt. The longer bolt requires both spacers. The Winchester does not require a spacer. **NOTE:** All shotguns use the platform. **NOTE:** The Norinco 98 uses the original metric stock bolt, platform #SPG0111 and the Remington Spacer #SPG0114 cut to 1 1/4" length.
- STEP 5** Place the stock bolt through spacer(s) and platform and install in the rear of the stock. With the stock bolt extending out of the front of the stock, place the front adapter over the bolt and against the stock. Place the buttstock up to the rear of the receiver and secure by tightening the stock bolt.
- STEP 6** Place the new recoil pad on the rear of the stock and secure with the two (2) screws provided.



### MODIFICATION FOR 20 GAUGE REMINGTON

#### ALL REMINGTON 20 GA

Alteration of adapter (SPG0130) is required.

- Alter SPG0130 adapter as shown below.
- Check fit-up of adapter to shotgun as shown below.

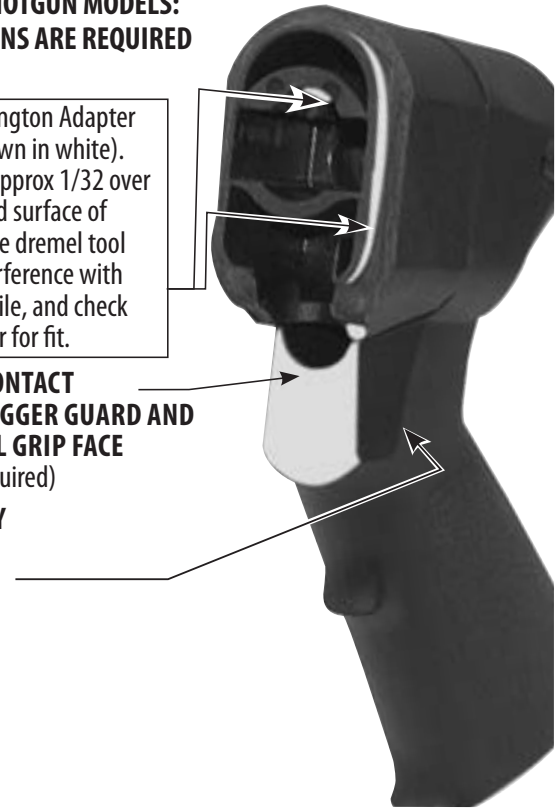
#### FOR OTHER SHOTGUN MODELS:

**NO ALTERATIONS ARE REQUIRED**

SPG0130 Remington Adapter alteration (shown in white). Must be filed Approx 1/32 over entire projected surface of adapter and use dremel tool to remove interference with receiver post. File, and check against receiver for fit.

**CHECK FOR CONTACT BETWEEN TRIGGER GUARD AND FRONT PISTOL GRIP FACE**  
(File Face if Required)

**CHECK SAFETY RELEASE**  
(File if Pin Does Not Move)



**CAUTION: Do not overtighten any screws.**

